

Page 1

[illegible]

Work Order ID 165833

Wednesday, August 30, 2017 3:07:59 PM

165833

Page 2

Item ID: D4434-043 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Fwd Inboard Bracket Assembly
Start Date: 8/30/2017 Start Qty: 3.00 ***3*** Cust Item ID:
Required Date: 9/6/2017 Req'd Qty: 3.00 ***3*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
140 *140* Powdercoat Powder Coating	Black Sandtex(Ref:4.3.5.7) per QSI005 4.3 Memo <i>M136370</i> -0.24 *** MASK NUT PLATE HOLES PER DWG *** START TIME: <i>1:25</i> OVEN TEMPERATURE: <i>300</i> FINISH TIME: <i>1:55</i>	0.00				<i>3</i>	<i>φ 1709-1</i>		<i>DAS 34 9-89</i>
150 *150* QC Quality Control	QC3- Inspect Part Finish Memo	0.00 0.03				<i>3</i>			<i>DAS 30 9-89</i> <i>SEP 05 2017</i>
160 *160* Small Fab Small Fab	Memo Install rubber seals and grommets. 3M 1300 batch: <i>137275</i>	0.00 1.23				<i>3</i>	<i>φ</i>	<i>SEP 08 2017</i>	<i>DAS 19 9-89</i>

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
170 *170* QC Quality Control	QC5- Inspect part completeness to step on W/O Memo	0.00 0.06			DAS 30 9-89	③			SEP 08 2017
180 *180* Packaging Packaging	Identify as per dwg & Stock Location: <u>51622</u> Memo LOCATION: <u>BA</u>	0.00 0.03				3	SEP 12 2017		DAS 6 9-89
190 *190* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.30						17/9/19	SEP 13 2017

Picklist Print

Wednesday, August 30, 2017 3:08:02 PM

Page 1

Work Order ID: 165833

165833

Parent Item: D4434-043

D4434-043

Parent Item Name: Fwd Inboard Bracket Assembly

Start Date: 8/30/2017

Required Date: 9/6/2017

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP revA 11.10.06 new issue EC verified by:DD IPP RevB
11.12.22 per PA5 EC verified by:JLM IPP RevC 12.01.24
per REV.A DD verified by:EC IPP RevD 12.03.05 per REV.B
DD verified by:EC IPP REV:E 13.04.01 AS PER D4434 REV.C
DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4434-1 *D4434-1* Bracket		Manufactured	No			110	Each	3.0000	1	3			
									**			AUG 31 2017	DAS 19 9-09
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST614				3					
				161189				3		3			
D4434-9 *D4434-9* Bracket		Manufactured	No			110	Each	4.0000	1	3			
									**			AUG 31 2017	DAS 19 9-09
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST613				4					
				161201				4		3			
D4435-041 *D4435-041* Bracket Assembly		Manufactured	No			110	Each	4.0000	1	3			
									**			SEP 08 2017	DAS 19 9-09
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST091				4					
				163956				4		3			

Picklist Print

Wednesday, August 30, 2017 3:08:02 PM

D2938-1BL
164233

Page 2

Work Order ID: 165833

165833

Parent Item: D4434-043

D4434-043

Parent Item Name: Fwd Inboard Bracket Assembly

Start Date: 8/30/2017

Required Date: 9/6/2017

Start Qty: 3.00

Required Qty: 3.00

D4441-1 Manufactured No

160 f 225.7612 0.142 0.426

D4441-1

Rubber Seal

**

SEP 08 2017

DAS
19
9-89

Location

Loc Qty

Loc Code

ST422

225.7612

151347

225.7612

43

Cut qty 1 to 1.7"

D4440-1 Manufactured No

160 Each 17.0000 1 3

D4440-1

Grommet

**

SEP 08 2017

DAS
19
9-89

Location

Loc Qty

Loc Code

GA

17

160669

6

163269

11

3

AN525-832R6 Purchased No

110 Each 125.0000 3 9

AN525-832R6

Screw

**

SEP 08 2017

DAS
19
9-89

Location

Loc Qty

Loc Code

GA

25

m136787

25

ST328

100

m138084

100

9

MS20426AD3-2 Purchased No

110 Each 18,145.00 12 36

MS20426AD3-2

Rivet

**

AUG 31 2017

DAS
19
9-89

Location

Loc Qty

Loc Code

Mezz

18145

1173

8865

13276

9280

36

135274

Wednesday, August 30, 2017 3:08:02 PM

Shop Packet Print

Page 2

Picklist Print

Wednesday, August 30, 2017 3:08:02 PM

Page 3

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Parent Item: D4434-043

D4434-043

Parent Item Name: Fwd Inboard Bracket Assembly

Start Date: 8/30/2017

Required Date: 9/6/2017

Start Qty: 3.00

Required Qty: 3.00

MS20426AD3-3

Purchased

No

110

Each

1,864.000

2

6

MS20426AD3-3

RIVET

**

AUG 31 2017

DAS
19
9-89

Location

Loc Qty

Loc Code

FG107/108

360

M137350

80

M138217

280

fg108

200

M134946

200

ST312

1304

M135274

1304

MS20470AD4-3

Purchased

No

110

Each

1,357.000

5

15

MS20470AD4-3

Rivet, Universal Head

**

AUG 31 2017

DAS
19
9-89

Location

Loc Qty

Loc Code

GA

794

2193

87

m135536

707

ST310

563

m135536

563

MS21075L08

Purchased

No

110

Each

167.0000

7

21

MS21075L08

ANCHOR NUT

**

AUG 31 2017

DAS
19
9-89

Location

Loc Qty

Loc Code

ST298

167

M135774

92

M137597

75